

**INDIAN TESTING LABORATORY PRIVATE LIMITED, GREATER
NOIDA**

ULR No. :

DOC No. : ITLBIS20250827011 Plot No-248 , Ecotech - III, Udyog Kendra - II,
Telephone : +91 9999669383 GREATER NOIDA, Gautam Buddha Nagar, Uttar
FAX : - Pradesh, India - 201306
E-Mail : itlnoida.labs@gmail.com
BO Code : None

Test REPORT AS PER : IS 303 (2024)

QR Code/Barcode : 100001092575

REPORT NO : 10495365/2025/SS/6_1

DATE : 24 Oct, 2025

PART A. PARTICULARS OF SAMPLE SUBMITTED

a) Customer Name & Address : K.M. BOARDS
DEVIPURA, BAJANGERE KINYA, MANGALORE,
DAKSHINA KANNADA, KARNATAKA, INDIA -
575023

b) Nature of sample : SS

c) Grade/Variety/Type/Class Size etc : Name of the product - Plywood for General
Purpose, Grade - BWP, Type Based on
Appearance - AA, Thickness of Plywood- 19mm,
Length- 2440mm, Width- 1220mm,
Formaldehyde Class - E1, Steady-State
Formaldehyde Emission test (optional test) (Cl
11.7) - Without.

d) Declare values, if any : NA

e) Batch No. & Date of Manufacture : NA/

f) Quantity : 01 Plywood Sheet

g) Date of Receipt : 27 Aug, 2025

h) BIS Seal : Verified by Sample Cell

i) IO's Signature : Verified by Sample Cell

j) Any other Information / Expiry Date, If any : -/NA

k) Date of Commencement of Testing : 28 Aug, 2025

l) Date of Completion of Testing : 24 Oct, 2025

m) Section Code : 25M8576

n) Section Report No. : 25M8576_1

o) Report Type : New

p) Reference Report No. :

q) Remarks :

Akansha Nigam
OIC SAMPLE CELL
(Authorized Signatory)
Authorized on: 24 Oct, 2025 14:27 PM

1.

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PART B. SUPPLEMENTARY INFORMATION

1. Reference to sampling procedure, wherever applicable.

Not Applicable
2. Supporting documents for the measurements taken and results derived like graphs, table sketches and or photographs as appropriate to test report, if any.

Yes
3. Deviation from the test methods as prescribed in relevant ISS/Work instruction, if any.

Not Applicable
3. NABL Report required ?

-

RAJEEV KUMAR

OIC Mechanical

(Authorized Signatory)

Authorized on: 24 Oct, 2025 14:26 PM

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PART C. TEST RESULT

S.No.	Clause No Table No. Sl. No	Parameter - Method of test	Test Description	Min Limit	Max Limit	Unit	Result/ Observation
1	CI-7.2.4	Scarf Joints	-	-	-	-	Test Not Applicable
2	CI-9	WORKMANSHIP AND FINISH	-	-	-	-	Satisfactory
3	CI-11.5, Table 4	Static Bending Strength - Modulus of Elasticity - Along the Face Grain - Minimum Individual	-	-	-	-	Result : Modulus of Elasticity - Along the Face Grain - Minimum Individual = 4372.6 N/mm ²
4	CI-11.5, Table 4	Static Bending Strength - Modulus of Elasticity - Along the Face Grain - Average	-	2000.0	-	N/mm ²	5673.1
5	CI-11.4	Moisture Content	As per IS 1734 (Part 1)	5.0	15.0	%	8.84
6	CI-11.3.2	Mycological Test	As per IS 1734 (Part 7)	-	-	-	Minimum pass standard
7	CI-11.3.1, 11.3.1.1	Water Resistance Test	As per IS 1734 (Part 5)	-	-	-	Minimum Pass the test
8	CI-8.3	Squareness	Annex C	0.2	-	%	0.13
9	CI-8.2	Thickness of the plywood boards	-	18.05	19.95	mm	19.28
10	CI-8.1	Dimensions -length	-	-	-	-	Result : Length = 2444 mm, Width = 1221mm
11	CI-7.2.5.3	Overlap	-	-	-	-	Test Not Applicable
12	CI-7.2.5.2	Splits	-	-	-	-	Test Not Applicable
13	CI-7.2.5.1	Gaps in cores and cross-bands	-	-	-	-	Test Not Applicable
14	CI-7.2.3	Grain Direction	-	-	-	-	Test Not Applicable
15	CI-7.2.1	Thickness of veneers	-	-	-	-	Test Not Applicable
16	CI-6.2	Adhesive	As per IS 303, 848	-	-	-	Test Not Applicable
17	CI-6.1	Timber	As per Annex B	-	-	-	Test Not Applicable
18	CI-5.2, Table-2	Maximum Number of Categories of Permissible Defects, per m ²	-	-	-	-	Result : Permissible Defects = 1.0 per m ²
19	CI-5.2, Table- 1 (xiii)	Swirl	-	-	-	-	Result : Do not mar the appearance
20	CI-5.2, Table- 1 (xii)	Splits	-	-	-	-	Result : Filled with suitable filler
21	CI-5.2, Table- 1 (xi)	Patches	-	-	-	-	Result : Do not mar the appearance
22	CI-5.2, Table- 1 (x)	Knots (tight)	-	-	-	-	Result : 8.0 mm dia per m ²
23	CI-5.2, Table- 1 (ix)	Pin knots (live)	-	-	-	-	Result : Pin knots (live) = No restriction
24	CI-5.2, Table- 1 (viii)	Pin knots (dead)	-	-	-	-	Result: Pin knots (dead) = 1.2 per m ²
25	CI-5.2, Table- 1 (vii)	Knots (dead)	-	-	-	-	Result : Knots (Dead) = 3.3 mm dia per m ²

26	CI-5.2, Table- 1 (vi)	Joints	-	-	-	-	One Joints
27	CI-5.2, Table- 1 (v)	Insect hole	-	-	-	-	Result : 3 per/ m ²
28	CI-5.2, Table- 1 (iv)	Dote	-	-	-	-	Result : 2.1 cm per m ²
29	CI-5.2, Table- 1 (iii)	Discolouration	-	-	-	-	Nil
30	CI-5.2, Table- 1 (ii)	Checks	-	-	-	-	Result : Not more 300 mm/m ² area
31	CI-5.2, Table- 1 (i)	Blister	-	-	-	-	Nil
32	CI-5.1	Classification by appearance	-	-	-	-	Type AA

RAJEEV KUMAR
OIC Mechanical
 (Authorized Signatory)
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PART D. REMARKS

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INDIAN TESTING LABORATORY PVT. LTD.

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Tel : 0120-6253518, Mobile : +91-8368595831, 9999669383



TEST REPORT

LR-1404
Page 1 of 7

Issued to:
QR Code Number: 100001092575
M/s. K.M. Boards,
Devipura, Bajangere Kinya, Mangalore, Dakshina Kannada,
Karnataka, India - 575023

Report No.: ITLBIS20250827011
Letter Ref. No.: Nil & Dated: 18/07/2025
Date of Receipt: 27/08/2025
Period of Testing: 28/08/2025-13/10/2025
Date of Report: 24/10/2025

Particulars of Sample Submitted

- Sample Code : 10495365/2025/SS/6
- Reference Standard/ Specification : IS 303:2024
- Sample Description : Plywood for General Purpose, Grade - BWP, Type Based on Appearance - AA, Thickness of Plywood- 19mm, Length- 2440mm, Width- 1220mm, Formaldehyde Class - E1, Bending Class F20 Core Veneer Silver = 300 X 300 X 1.80mm = 2 Pcs, Core Veneers Neem = 300 X 300 X 1.80 Mm = 2pcs Core Veneers Eucalyptus = 300 X 300 X 1.80 Mm = 2pcs Face Veneer Gurjan - 300 X 300 X 0.35mm Gurjan Face Veneer - 0.35mm
- Sample Quantity : 01 Plywood Sheet
- Date of Manufacturing : 09-07-2025
- Batch No. : NA
- Grade/Type/Variety/Size/Class/Rating : Grade BWP, Type- AA, Thickness-19mm Length- 2440mm, Width- 1220mm, Formaldehyde Class - E1.
- Declared value, if any : -
- Report No. : ITLBIS20250827011
- Date of Start of analysis : 28/08/2025
- Date of Completion of analysis : 13/10/2025
- Additional Information, if any : -

Reviewed by

Authorised Signatory

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MANAGER - TECH

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Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results
1	Grade (Cl. 4.1 of IS 303 :2024)	IS 303:2024	a) MR (Moisture resistance) Grade b) BWR (Boiling water resistance) Grade c) BWP (Boiling waterproof) Grade	BWP
2	Class (Cl. 4.2 of IS 303 :2024)		a) Formaldehyde Class E1 b) Formaldehyde Class E2	E1
3	Bending Class Cl.11.4 & Table 4 of IS 303: 2024)	IS 303:2024	Bending Class F 10, F20, F30, F40, F50	F20
4	Types based on classification by appearance (Cl.5 & table 4 of IS 303:2024)			
a)	Type of Appearance Cl.5.1 of IS 303:2024)	IS 303:2024	Plywood for general purposes shall be classified into three types, namely, AA, AB and BB	AA
5	Quality of Surface Cl.5.2 & Table 1 IS 303:2024			
a)	Blister	IS 302:2024	Nil	Nil
b)	Cracks		Individual check not more than 50 mm in length and the total length not more 300 mm per m2 area	Not more 300mm/m ² Area
c)	Discoloration		Nil	Nil
d)	Dote		5 cm per m2	2.1
e)	Insect hole		Scattered up to 12 holes per m2	3
f)	Joints		One joint for every multiple of 200 mm, provided no individual piece is less than 100 mm in width	One joint
g)	Knots (dead)		2 to 12 mm dia per m2	3.3
h)	Pin knots (dead)		2 per m2	1.2
i)	Pin knots (live)		No restriction	Not Restriction
j)	Pin knots (tights)		6 up to 25 mm dia per m2	8
k)	Patches	IS 303:2024	patches per m2, provided they are all tight patches and do not mar the appearance	Do not mar the appearance
l)	Splits		2 splits, each not more than 1 mm wide and length not more 100 mm, provided they are filled with suitable filler	Filled With Suitable Filler
m)	Swirls		Unlimited, provided they do not mar the appearance	Do not mar the appearance

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Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results
6	Material (Cl.6 of IS 303:2024)			
i)	Timber (Cl.6.1 of IS 303:2024)			
a)	Face Veneer (Cl. 6.1 of IS 303:2024)			
b)	Species	IS 303 :2024	(Declared by manufacture) Gurjan	Gurjan
c)	Thickness	IS 303 :2024	(Declared by manufacture) 0.35	0.36
7	Core Veneer (Cl. 6.1 of IS 303:2024)			
a)	Species	IS 303 :2024	(Declared by manufacture) Silver	Silver
b)	Thickness	IS 303 :2024	(Declared by manufacture) 1.80	1.81
8	Core Veneer (Cl. 6.1 of IS 303:2024)			
a)	Species	IS 303 :2024	(Declared by manufacture) Neem, Eucalyptus	Neem
b)	Thickness		(Declared by manufacture) 1.80	1.83,
c)	Species		(Declared by manufacture) Neem, Eucalyptus	Eucalyptus
d)	Thickness		(Declared by manufacture) 1.80	1.81
9	Manufacture (Cl.7.1 of IS 303:2024)	IS 303 :2024	The veneers for all the grades shall be either rotary cut or sliced. The veneers shall be sufficiently smooth to permit an even spread of adhesive. Treatment as specified in 7.1.1 shall be given to the plywood either at the veneer stage or after converting the veneers into boards.	Satisfactory
a)	Grain Direction (Cl.7.2.3 of IS303:2024)	IS 303 :2024	Unless otherwise specified by the purchaser and except in boards comprising an even number of plies, the direction of grain of the veneer in adjacent plies shall be at right angles to each other, and that of the outer plies shall run parallel to the longer side of the board. In boards comprising even number of plies, the grain of the center pair shall follow the same direction. In adjacent plies, the grain should be at right angles to each other. However, a deviation not exceeding 10° may be permitted. In all cases, the grain on	A deviation Not Exceeding 10°

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Period of Testing: 28/08/2025-13/10/2025
Date of Report: 24/10/2025

Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results
			both faces of the assembly boards shall run in the same direction.	
b)	Scarf Joints Cl.7.2.4 of IS303:2024)	IS 303 :2024	When sizes larger than the available press sizes are required, scarf joints through the thickness of the board are permitted. All scarf joints shall be bonded with the same or a better adhesive than the one used for the manufacture of plywood, and shall be made with an inclination not greater than 1 in 12	Not Greater than 1 in 12
c)	Permissible Defects (Cl.7.2.5&7.2.5.1 of IS303:2024)	IS 303 :2024	Gaps in cores and cross-bands may be permitted except for 3 ply plywood, provided the width of the gap does not exceed 1 mm in case of 7 ply and 2 mm in case of plywood of more than 5 ply and provided such gaps, if more than one, shall be spaced not less than 80 mm away from each other and are staggered not less than 50 mm away as between ply, the next ply having the same grain direction.	Complies
d)	Splits (Cl.7.2.5.2 of IS303:2024)	IS 303 :2024	Splits in cores and cross-bands may be permitted to an extent of 2 per core or cross-band.	Complies
e)	Overlap (Cl.7.2.5.2 of IS303:2024)	IS 303 :2024	Overlap shall not be permitted.	No Overlap

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Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results
10	Dimension & Tolerance (Cl.8 of IS 303: 2024)			
(i)	Length (Cl.8.1 of IS 303: 2024)	IS 303: 2024	2440+6 -3 .mm	2444
(ii)	Width (Cl.8.1 of IS 303: 2024)		1220+3 -1 mm	1221
(iii)	Thickness (For 6 mm & above) mm (Cl.8.2 of IS 303: 2024)		19mm±5. %	19.28
(iv)	Squareness (Cl.8.3 of IS 303: 2024)		0.2 %, (Max.)	0.13
(v)	Edge Straightness (Cl.8.3 of IS 303: 2024)		0.2%, (Max.)	0.10

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Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results		
10.	Workmanship and finish (Cl.9, 9.1 & Cl.9.2 of IS 303: 2024)	IS 303: 2024	The plywood shall be of uniform thickness within the tolerance limits specified under	Complies		
			The faces of finished plywood shall be reasonably smooth. Slight standing may be given to rough plywood boards to make them reasonably smooth	Complies		
11.	Glue Adhesion (Cl.11.3 of IS 303: 2024)	IS 303: 2024	Glue adhesion shall be deemed satisfactory if the plywood complies with the requirements specified in 11.3.1 and 11.3.2.	Complies		
a)	Water resistance test (Cl. 11.3.1 of IS 303:2024)	IS 1734 (Part 5):1983	Shall Satisfy Minimum Pass Std.	Minimum pass standard		
b)	Mycological Test (Cl. 11.3.2 of IS 303: 2024)	IS 1734 (Part 7):1983	Shall Satisfy Minimum Pass Std.	Minimum pass standard		
12.	Moisture Content % (Cl, 11.4 of IS 303: 2024)	IS 1734 (Part1):1983	5 - 15 %	8.84		
13.	Static Bending strength test (Cl.11.5 of IS 303:2024)					
a)	Modulus of elasticity (Cl.11.5 & table 4 of IS 303:2024)					
i)	Along (direction parallel to the grain direction of the face (top) veneer)	IS 1734 (Part 11):1983	Average (N/mm ²)	Min. (N/mm ²)	Avg	Min Ind
			4300	3800	5673.10	5389.64
ii)	Across (direction perpendicular to the gain direction of the (top) veneer)		Average (N/mm ²)	Min. (N/mm ²)	Avg	Min Ind
			2900	2500	4580.60	4344.63
b)	Modulus of Rupture (Cl.11.5 & table 4 of IS 303:2024)					
i)	Along (direction parallel to the grain direction of the face (top) veneer)	IS 1734 (Part 11):1983	Average (N/mm ²)	Min. (N/mm ²)	Avg	Min Ind
34			31	50.48	47.61	
ii)	Across (direction perpendicular to the gain direction of the (top) veneer)		Average (N/mm ²)	Min. (N/mm ²)	Avg	Min Ind
ii)			23	21	41.70	38.84

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Sr. No.	Test	Test Method	Requirements IS 303: 2024	Results	
14	Formaldehyde Content Test (Cl.11.6 of IS 303:2024)				
a)	Formaldehyde Class, E1	IS: 13745:2020	≤ 8 mg/ 100 g of oven dry sample	5.0	
b)	Formaldehyde Class, E2		> 8 mg/100 g of oven dry ≤ 30 mg/100 g of oven dry sample.	N/A	
15	Permissible Categories of defects (Cl 5.2 of IS 303:2024)				
a)	Defects	IS 303:2024	Type of surface		Permissible defects, per m2 (Max.)
			Type A	3	1.0
			Type B	5	N/A

Remark: - The sample conforms to IS 303:2024 with respect to the above test.

*Any deviation from the Standard Test Method/Specification is nil.

*Scan the QR Code for authenticity of this report.

---End of the Report---

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